

Revision: June 1, 2010 Supersedes: August 25, 2009 Ref. #: 193046 / 193045

TECHNICAL DATA SHEET





I	Item #	Package	Size
	1365850	Boxed bottles	2 x 4 fl. oz. = 8 fl. oz.

Henkel Corporation

Professional and Consumer Adhesives Rocky Hill, CT 06067 Phone 1-800-624-7767

Fax (440) 250-7863

DESCRIPTION:

Loctite® Epoxy Extra Time Pro is a two-part system consisting of an epoxy resin and a hardener available in two contractor size 4 fl. oz. bottles. When mixed in equal volumes, resin and hardener react to produce a tough, rigid, high strength bond. Loctite® Epoxy Extra Time Pro sets in 60 minutes, excellent for complex multi-piece assemblies. It is used as an adhesive for a wide range of materials or as a versatile filler for gap bonding, surface repairs and laminating. Loctite® Epoxy Extra Time Pro does not shrink and is resistant to water and most common solvents. It can be tinted with earth pigments, cement or sand for colour matching. It can be sanded and drilled.

RECOMMENDED FOR:

Bonds metal, glass, ceramic, wood, many rigid plastics, china, tile, fiberglass, concrete and stone. Can be used with fiberglass cloth for durable patch.

NOT RECOMMENDED FOR:

- Polyethylene, polypropylene, nylon, Teflon or flexible materials
- Continuously wet areas or water immersion
- Applications above 120°F (49°C)

FEATURES & BENEFITS:

Feature	Benefits
High impact resistant	Will not crack when drilled
Can be tinted	Blends with surroundings
Water resistant	Can be used for interior or exterior applications
Does not shrink	One-time application
Sets in 60 minutes	Ideal for complex multi-piece assemblies

DIRECTIONS:

Tools Typically Required:

Utility knife, mixing tool/applicator (e.g. small flat plastic or wooden stick), discardable surface (e.g. foil, paper).

Safety Precautions:

Apply in a well ventilated area. Wear gloves and wash hands after use.

Preparation:

Surfaces must be clean, dry and free from oil, wax and paint. Roughen smooth surfaces for better adhesion. Pre-fit parts to be joined. Dispense equal amounts of resin and hardener on a disposable surface. Recap bottles at once ensuring that the correct cap goes back on the correct bottle. Interchanging caps will make future cap removal impossible. Mix resin and hardener thoroughly for one minute.

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Application:

For best results apply a small amount to both surfaces within 30 minutes of mixing adhesive and press together. Placing parts together close to the 60 minute set time will reduce adhesion. Remove any excess glue immediately with acetone. Support bond for 60 minutes at room temperature. Usable strength achieved in 24 hours.

Clean-up:

Clean excess glue immediately with acetone. Cured adhesive may be cut away with caution using a sharp blade. Prolonged immersion in paint stripper will soften the cured adhesive to aid removal.

LABEL PRECAUTIONS

Not damaged by freezing. If frozen, warm to room temperature until the resin and hardener become liquid enough to mix. Use an approved hazardous waste facility for disposal.

STORAGE AND DISPOSAL

MAY IRRITATE EYES AND SKIN. Do not get in eyes or on skin. May cause allergic skin reaction. KEEP OUT OF REACH OF CHILDREN. FIRST AID TREATMENT: Contains diethylenetriamine. If swallowed, call Poison Control Centre or doctor immediately. Do not induce vomiting. If in eyes rinse well with water for at least 15 minutes. If on skin, rinse well with water.

Refer to the Material Safety Data Sheet (MSDS) for further information

DISCLAIMER

The information and recommendations contained herein are based on our research and are believed to be accurate, but no warranty, express or implied, is made or should be inferred. Purchasers should test the products to determine acceptable quality and suitability for their own intended use. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, inducement or recommendation to practice any invention covered by any patent, without authority from the owner of the patent.

TECHNICAL DATA

Typical Uncured Physical Properties		Typical Application Properties		
<u>Color:</u> Hardener: Resin:	Clear amber Clear	Set Time: Curing Time:	45 to 60 minutes 24 hours	
Appearance:	Liquid	Odor:	Amine	
Base:	Epoxy resin / Amine compound			
Specific Gravity: Hardener: Resin:	1.00 1.17			
<u>Flash Point:</u> Hardener: Resin:	212°F (100°C) > 480°F (249°C)			
VOC Content:	0.1% by weight (Resin & hardener mixed)			
Shelf Life:	24 months from date of manufacture (unopened)			

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Lot Code Explanation: YYDDD

YY = Last two digits of year of

(Lot code stamped onto

manufacture

neck of each bottle) DDD = Day of manufacture based on 365 days in a year

For example: 09061 = 61st day of 2009 = March 2, 2009

Typical Cured Performance Properties

Color: Clear amber

Sandable: Yes

Hardness, Shore D: 81 ± 1

Service Temperature: -10°F to 302°F (-23°C to 150°C)

Tensile Shear Strength:

Cold Rolled Steel, Sandblasted:

4 hours: 1595 ± 189 psi 6 hours: 2845 ± 34 psi 24 hours: 2910 ± 818 psi

Aluminum, Sandblasted:

24 hours: $1830 \pm 34 \text{ psi}$

Compressive Shear Strength, 24 hours:

Hard PVC (White), Sanded: 1406 ± 372 psi ABS: 1680 ± 379 psi Acrylite FF, Sanded: 1458 ± 236 psi Maple: 1345 ± 283 psi

Water Resistance - Tensile:

(Aluminum, 7 day cure)

 24 hour Immersion:
 1704 ± 543 psi

 7 day Immersion:
 1992 ± 36 psi

Solvent Resistance - Tensile:

(Aluminum, 7 day cure)

Gasoline, 24 hour Immersion: 2420 ± 263 psi

Material Safety Data Sheet



Revision Number: 004.1 Issue date: 03/15/2010

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE Epoxy Pro Bottle Extra Time- RESIN

Product type: Epoxy resin Item number: 1365850

Region: United States

Company address:Contact information:Henkel CorporationTelephone: 800.624.7767

Emergency telephone: 800.424.9300

One Henkel Way Rocky Hill, CT 06067

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state:LiquidHEALTH:2Color:Translucent, ClearFLAMMABILITY:1Odor:NonePHYSICAL HAZARD:0

Personal Protection: See MSDS Section 8

WARNING: MAY CAUSE ALLERGIC SKIN REACTION.

MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: Mild respiratory tract irritation.

Skin contact: Allergic skin reaction. Moderate skin irritation. Itching. Redness.

Eye contact: Moderate eye irritation. Redness.

Ingestion: Not expected under normal conditions of use.

Existing conditions aggravated by

exposure:

Skin disorders. Skin allergies.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR

1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS		
Hazardous components	CAS NUMBER	%
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	60 - 100

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. If symptoms develop and persist, get

medical attention.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get

medical attention.

Ingestion: Keep individual calm. DO NOT induce vomiting unless directed to do so by

medical personnel. If symptoms develop and persist, get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: > 249 °C (> 480.2 °F) Pensky Martens closed cup

Autoignition temperature:

Flammable/Explosive limits - lower:

Not available

Flammable/Explosive limits - upper:

Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may

rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Immediately contact emergency personnel.

Scrape up as much material as possible. Clean residue with soap and water.

Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling: Do not breathe gas/fumes/vapor/spray. Avoid contact with eyes, skin and

clothing. Wash thoroughly after handling. Keep container closed.

Storage: Store in original container until ready to use. Keep in a cool, well ventilated

area away from heat, sparks and open flame. Keep container tightly closed

until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed

established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid

Color: Translucent, Clear

IDH number: 1365850 Product name: LOCTITE Epoxy Pro Bottle Extra Time

Odor: None

Odor threshold:Not availablepH:Not applicableVapor pressure:0.03 mm Hg

Boiling point/range: > 260.2 °C (> 500.4 °F)

Melting point/ range: Not available

Specific gravity: 1.17

Vapor density: Not available

Flash point: > 249 °C (> 480.2 °F) Pensky Martens closed cup

Flammable/Explosive limits - lower:

Flammable/Explosive limits - upper:

Autoignition temperature:

Evaporation rate:

Solubility in water:

Partition coefficient (n-octanol/water):

Not available

Slight

Not available

VOC content: 0.1 % (value for resin and hardener together)

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: None

Incompatible materials: Strong oxidizing agents. Strong bases. Strong acids. Amines.

Conditions to avoid: Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	(Specifically Regulated)
diphenol resin	No	No	No

Hazardous components	Health Effects/Target Organs
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Allergen, Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:
Hazard class or division:
Identification number:
Packing group:
Not regulated
None
None
None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated

Hazard class or division:
Identification number:
None
Packing group:
None

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A

Epichlorhydrine resin)

Hazard class or division:

Identification number: UN 3082
Packing group:

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS: None above reporting de minimus

CERCLA/SARA Section 311/312: Immediate Health

CERCLA/SARA 313: None above reporting de minimus

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

IDH number: 1365850

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format

Prepared by: Regulatory Affairs

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Product name: LOCTITE Epoxy Pro Bottle Extra Time

Material Safety Data Sheet



Revision Number: 001.0 Issue date: 03/15/2010

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **LOCTITE Epoxy Pro Bottles Extra Time -HARDENER**

Product type: **Epoxy Hardener** Item number: 1365850 Region: **United States**

Company address: Contact information: Henkel Corporation Telephone: 860.571.5100

One Henkel Way Emergency telephone: 860.571.5100 Rocky Hill, Connecticut 06067 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HEALTH:

Physical state: Liquid *3 Transparent, Light amber FLAMMABILITY: Color: 1 PHYSICAL HAZARD: Odor: Amine Λ

> **Personal Protection:** See MSDS Section 8

DANGER: CAUSES EYE, SKIN AND RESPIRATORY TRACT BURNS.

MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION.

HARMFUL IF SWALLOWED, ABSORBED THROUGH SKIN OR INHALED.

Skin, Inhalation, Eyes, Ingestion Relevant routes of exposure:

Potential Health Effects

Inhalation: Harmful if inhaled; may cause delayed lung damage. Respiratory tract burns. May cause lung

damage. May cause nose, throat and lung irritation. Inhalation of aerosol may cause irritation to the upper respiratory tract. Can cause severe eye, skin and respiratory tract burns. May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system. May cause central nervous system effects with nausea, dizziness and headache. Severe cases of overexposure can result in respiratory failure. Inhalation of vapors or mists of the product may be irritating to the respiratory system. May

cause allergic respiratory reaction.

Skin contact: Harmful in contact with skin. Causes skin burns. May cause central nervous system effects.

Headache, nausea, dizziness, confusion, breathing difficulties May cause allergic skin reaction. Corneal edema may give appearance of "blue haze" or "fog" around lights. Causes eye burns.

May cause blindness. Severe eye irritation.

Ingestion: Harmful if swallowed. If ingested, severe burns of the mouth and throat may occur, as well as

perforation of the esophagus and the stomach.

Existing conditions aggravated by

Eve contact:

exposure:

IDH number: 1365850

Eye, skin, and respiratory disorders. Skin allergies. Kidney disorders. Liver disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	30 - 60
Amines	Unknown	10 - 30
4-Tert-butylphenol	98-54-4	10 - 30
Aliphatic amines	Unknown	10 - 30
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	28063-82-3	1 - 5
Benzyl alcohol	100-51-6	1 - 5
Silica, amorphous, fumed, crystal-free	112945-52-5	1 - 5
Triethylenetetramine	112-24-3	1 - 5

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical

attention.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get

medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep

individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: 100 °C (212°F); Estimated

Autoignition temperature:

Flammable/Explosive limits - lower:

Not available

Flammable/Explosive limits - upper:

Not available

IDH number: 1365850

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.

Hazardous combustion products: Oxides of carbon, oxides of nitrogen, irritating organic vapors. Ammonia.

Amines. Nitric acid. Nitrosamines.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Immediately contact emergency personnel.

Scrape up as much material as possible. Clean residue with soap and water.

7. HANDLING AND STORAGE

Handling: Keep away from heat, spark and flame. Wash thoroughly after handling. Avoid

contact with eyes, skin and clothing. Avoid breathing vapors or mists of this

product. Keep container closed.

Storage: Store in original container until ready to use. Keep in a cool, well ventilated

area away from heat, sparks and open flame. Keep container tightly closed

until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Amines	None	None	None	None
4-Tert-butylphenol	None	None	None	None
Aliphatic amines	None	None	None	None
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	None	None	None	None
Benzyl alcohol	None	None	10 ppm (44 mg/m3) TWA	None
Silica, amorphous, fumed, crystal-free	10 mg/m3 TWA		None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

Engineering controls: Use local exhaust ventilation if the potential for airborne exposure exists.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure

limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves. Neoprene, Butyl-rubber, or nitrile-

rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid

Color: Transparent, Light amber

Odor: Amine
Odor threshold: Not available
pH: Not available
Vapor pressure: Not available
Boiling point/range: Not available
Melting point/ range: Not available

Specific gravity:

Vapor density: Not available

Flash point: 100 °C (212°F); Estimated

Flammable/Explosive limits - lower:

Flammable/Explosive limits - upper:

Autoignition temperature:

Evaporation rate:

Solubility in water:

Partition coefficient (n-octanol/water):

VOC content:

Not available

Not available

Not available

O.1 g/l (calculated)

IDH number: 1365850 Product name: LOCTITE Epoxy Pro Bottle Extra Time

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: None

Incompatible materials: Strong acids. Strong oxidizing agents. Halogenated compounds. Strong

mineral acids. Reactive metals. Calcium hypochlorite. Sodium hypochlorite.

Nitrous acid and other nitrosating agents.

Conditions to avoid: Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Amines	No	No	No
4-Tert-butylphenol	No	No	No
Aliphatic amines	No	No	No
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	No	No	No
Benzyl alcohol	No	No	No
Silica, amorphous, fumed, crystal-free	No	No	No
Triethylenetetramine	No	No	No

Hazardous components	Health Effects/Target Organs		
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No Records		
Amines	No Data		
4-Tert-butylphenol	Irritant, Allergen, Skin, Corrosive		
Aliphatic amines	No Data		
1,2-Ethanediamine, N-(2-aminoethyl)-, polymer with oxirane	No Records		
Benzyl alcohol	Allergen, Central nervous system, Corrosive, Irritant		
Silica, amorphous, fumed, crystal-free	Nuisance dust		
Triethylenetetramine	Allergen, Corrosive, Developmental, Irritant, Mutagen		

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Corrosive liquids, n.o.s. (p-tert Butyl phenol)

Hazard class or division: 8
Identification number: UN 1760
Packing group: III

IDH number: 1365850 Product name: LOCTITE Epoxy Pro Bottle Extra Time

International Air Transportation (ICAO/IATA)

Proper shipping name: Corrosive liquid, n.o.s. (p-tert Butyl phenol)

Hazard class or division: 8

Identification number: UN 1760
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: CORROSIVE LIQUID, N.O.S. (p-tert Butyl phenol)

Hazard class or division: 8
Identification number: UN 1760
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

inventory.

TSCA 12(b) Export Notification: None above reporting de minimus

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA 313:

None above reporting de minimus
None above reporting de minimus

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

IDH number: 1365736

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.

WHMIS hazard class: D.2.A, D.2.B, E

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Regulatory Affairs Specialist

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